

# Print Locations Guide

## CAPS:

Dimensions: 2.5"h x 4.5"w

Maximum Colors: 4

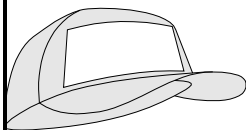
Mesh: 80 for puff, 110 for thick deposits - low detail, 155 - general printing including light on darks, 200 dark on lights - high detail.

Inks: See substrate, Puff or plastisol on foam or cloth, Nylon inks on nylon. Spot cure available

Location Directions: Unless otherwise noted, cap designs should always be centered on the front of the cap.

Special Notes: Cap selection is important. You cannot screenprint over the seam in a six panel cap. Foam front caps fit the platen very well, but tend to entice large ink deposits - making fine detail tricky. Poplin reproduces well, but incurs shaping problems. Designs that near the bottom of the screen tend to smear the bottom edge because of off-contact differences on the curved technology screen.

Special Techniques: Foam pad may be placed under cloth cap to increase ink deposit



## JACKET BACK:

Dimensions: 13"h x 13"w

Maximum Colors: 4

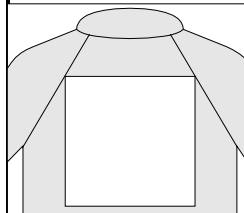
Mesh: 156 for almost all nylons. 110 to 200 for poplins as follows: 110 for low detail light on dark, 156 normal printing, 173 good detail on light to med. color jackets, 200 dark color inks only, high detail.

Inks: See substrate, Nylon inks on nylon. Spot cure is required on multi-colors. Plastisol OK on poplins & some supplex.

Location Directions: Use large jacket platen for adults, small platen may be required for youth. Locate design horizontally centered, top of design should be 4 to 5 inches below collar. Design must always appear "above center" on jacket back.

Special Notes: Jackets are usually non-absorbing, and mesh selection / ink viscosity are critical to quality

Special Techniques: Jackets must be printed by a "one stroke only" technique.



## JACKET CREST:

Dimensions: 4"h x 4"w

Maximum Colors: 4

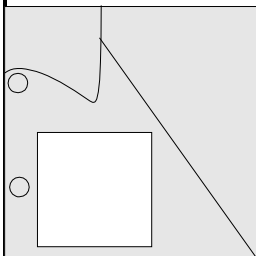
Mesh: 156 for almost all nylons. 110 to 200 for poplins as follows: 110 for low detail light on dark, 156 normal printing, 173 good detail on light to med. color jackets, 200 dark color inks only, high detail.

Inks: See substrate, Nylon inks on nylon. Spot cure is required on multi-colors. Plastisol OK on poplins & some supplex.

Location Directions: Use small jacket platen. Locate design off center, near jacket closure side. Design should center vertically with 2nd button on normal adult sizes. Raglan sleeves may dictate top of design placement. Never print closer than 1" to raglan sleeve.

Special Notes: Jackets are usually non-absorbing, and mesh selection / ink viscosity are critical to quality.

Special Techniques: Jackets must be printed by a "one stroke only" technique.



## Short Sleeves:

Dimensions: 2.75" x 2.75"

Maximum Colors: 4

Mesh: 80 for puff or low detail light ink on darks, 110 for Normal printing, 175 - Dark ink/high detail or for trapped colors.

Inks: Plastisol or specialty inks for cloth, most supplex, and jersey nylons. Spot cure difficult.

Location Directions: Bottom of design should appear 1/2" to 1" above sleeve hem, center to slightly forward of center crease of sleeve. Design should appear "below center" of sleeve itself.

Special Notes: Locate design near end of sleeve platen. Place a tape mark where end of sleeve should fall. Place design and load sleeves opening first. Watch so hanging shirt does not get dirty when printing or moving.

Special Techniques: Extra caution required as this narrow platen does not secure well to press.

