

# Print Locations Guide

## SHIRT FRONT:

Dimensions: 13"h x 13"w

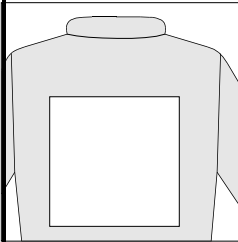
Maximum Colors: 6, 4 w/Spot Cure

Mesh: 80 for puff or low detail light ink on darks, 110 for Normal printing, 175 - Dark ink/high detail or for trapped colors.

Inks: Plastisol or specialty inks for cloth, most supplex, and jersey nylons. Spot cure available.

Location Directions: Use large platen for adults, small platen may be required for youth. Locate design horizontally centered, top of design should be 1" inch below collar on designs 10" to 13" high, 1" to 2" below collar on designs 5" to 10" high, and 2" to a maximum of 3" below collar on smaller designs. Design is meant to display on pectoral area, and if possible, no lower. Design must always appear "above center" on shirt.

Special Notes: If a design does not specify location, never assume that the design is on front.



Special Techniques: None.

## SHIRT BACK:

Dimensions: 13"h x 13"w

Maximum Colors: 6, 4 w/Spot Cure

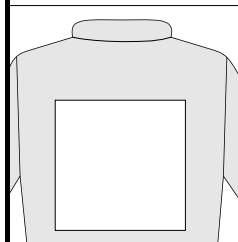
Mesh: 80 for puff or low detail light ink on darks, 110 for Normal printing, 175 - Dark ink/high detail or for trapped colors.

Inks: Plastisol or specialty inks for cloth, most supplex, and jersey nylons. Spot cure available.

Location Directions: Use large platen for adults, small platen may be required for youth. Locate design horizontally centered, top of design should be 4 to 5 inches below collar. Design must always appear "above center" on shirt.

Special Notes: Very squat designs (like 2" lettering) should rest with bottom just above armpits.

Special Techniques: None.



## SHIRT CREST - No Pocket:

Dimensions: 4"h x 4"w

Maximum Colors: 6 - 4 w/Spot Cure, 4 w/placket

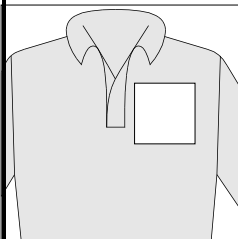
Mesh: 80 for puff or low detail light ink on darks, 110 for Normal printing, 175 - Dark ink/high detail or for trapped colors.

Inks: Plastisol or specialty inks for cloth, most supplex, and some jersey nylons. Spot cure available.

Location Directions: Top of design should be approximately 3.25" down from collar and horizontally centered 4" - 5" from the center line, depending on size of shirt. Design should always be closer to center line than edge of shirt. Traditionally, a design on placket shirts is located 1.5" to the side of the placket, and top of design aligns with second button. Rarely should a design extend more than a half inch below the placket.

Special Notes: Check job for LEFT or RIGHT alignment.

Special Techniques: Placket shirts are easier to print with a 1/4" masonite build-up on the platen.



## SHIRT CREST - With Pocket:

Dimensions: 3"h x 4"w

Maximum Colors: 4

Mesh: 80 for puff or low detail light ink on darks, 110 for Normal printing, 175 - Dark ink/high detail or for trapped colors.

Inks: Plastisol or specialty inks for cloth, most supplex, and jersey nylons. Spot cure available.

Location Directions: Design must be centered above pocket, vertically centered approximately 2" from top of pocket. Design should never come closer than 1/2" from pocket or 2.5" down from collar.

Special Notes: Check paperwork for LEFT or RIGHT alignment.

Special Techniques: Create a pressboard buildup, cut to width of pocket. Secure this build-up exactly where the pocket should align on platen. Place the shirt on platen with the pocket top aligning by touch with the build-up.

